



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT400325
Job Sheet 184345



Part No: RBT400325

Job Qty: 6 ea

Part Name: Tail Boom Nut Socket (407)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/5/18

Job Tracking No:

Due Date: 11/5/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT400325 Rev B IPP Rev A 17.12.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		11/5/18	0.00	0.00	Start Up Machining-2		
110	Lathe Conv	6 pcs		11/5/18	0.00	1.50	Lathe Conv-1		
120	QC	6 pcs		11/5/18	0.00	0.00	QC2 Machining-4		
130	QC	6 pcs		11/5/18	0.00	0.00	QC8 Machining-4		
131	HandFinish	6 pcs		11/5/18	0.00	0.60	HandFinish7		
132	Outsource	6 pcs		11/5/18			GRO002-VC	10	
133	Packaging	6 pcs		11/5/18	0.00	0.00	Packaging2		
134	QC	6 pcs		11/5/18	0.00	0.00	QC6		
140	Packaging	6 pcs		11/5/18	0.00	0.00	Packaging3-1		
150	QC21-SA	6 Ea		11/5/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. DWG REV: Remove all factory markings 2-Deburr
Descriptions: 130 - Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.

131 - Bead blast, remove remaining chrome

132 - -Issue P/O to Groupe Altech; PO 04764 -Black oxide finish, MIL-C-13924C Class 1 -Certificate of

Conformity is required

140 - Bag and tag (T/N and revision number)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
FM14	Socket Tail Boom Nut	6 pcs (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	FM14	6	9	0

Part Specifications

Specifications could not be found.

Plex 11/13/18 2:16 PM dart.leblanc.frederik



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S128099



Part: RBT400325

Job No: 184345

Serial No/Batch: S128099

Revision: B

Inspector:

Exp Date:

Instructions:

Date: 11/15/18

MOA 11/15/18

DART AEROSPACE LTD		Work Order:	184345
Description: Tail Boom Nut Socket (407)		Part Number:	RB1400325
Inspection Dwg: Same as P11	Rev: B	Page 1 of 1	

INSPECTION SHEET

[illegible]

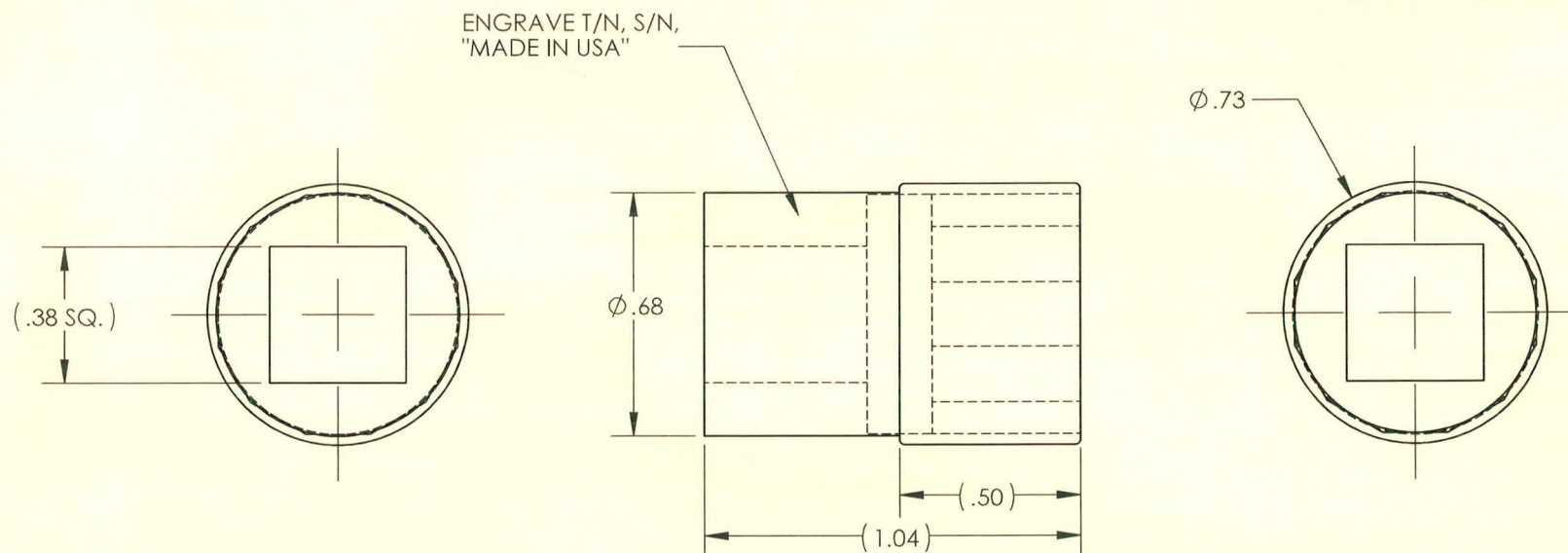
Measured by:		Checked by:		QC Inspector:	
Date:	18/11/15	Date:	18-11-17	Date:	

Engineering Approval: (If necessary)		Date:
---	--	-------

Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D BUYOUT SOCKET FROM SNAP-ON #FM17.	2/17/2012	RJC	RW
B	DIM WAS .59 IS (.500) DIM WAS 1.04 IS (1.04).	1/3/2013	BIM	GE



NOTE:
1. ORIGINAL BELL #407-230-001-101.
2. REMOVE ALL FACTORY MARKINGS.

RED BARN MACHINE	
SOCKET TAIL BOOM NUT	
DWG NO.	RBT400325
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	407
SCALE 2:1	DATE 10/12/2011
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	SOCKET TAIL BOOM NUT		3/8 DR. 14MM, 12PT. SNAP-ON #FM14 (NEEDS MODIFIED)	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041764

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO041764
PO Date: 11/19/18
Due Date: 11/28/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	184345	RBT400325	Tail Boom Nut Socket (407) -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	11/28/18	6 pcs	0 pcs	6 pcs	\$20.00/pcs	\$120.00

6x NOV 27 2018

Grand Total: \$120.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/19/18 11:23 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(014583-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

014583 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.					
26-Nov-2018		Aman		041764					
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order	
1	RBT400325 Rev.	RBT400325 01 -OXIDE BLACK [OXIDE BLACK	OXIDE-BLACK CH	6	6	0	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.

